

Republic of the Philippines Department of Agriculture

Philippine Center for Postharvest Development and Mechanization

Science City of Muñoz, Nueva Ecija

www.philmech.gov.ph

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 CERTIFIED







BIDS AND AWARDS COMMITTEE

SUPPLEMENTAL BID BULLETIN NO. 1 SUPPLY AND DELIVERY OF FABRICATION EQUIPMENT AND LABORATORY TEST INSTRUMENTS (PHilMech-Goods-23-09-20-Rebidding)

This **Supplemental/Bid Bulletin No. 1** is being issued to clarify, amend and supplement provisions in the Bidding Documents.

A. ISSUES AND CONCERNS DURING THE PRE-BID CONFERENCE

 Issue / Proposal: Inquiry if the supplier will be the one who provides all the materials needed for the ARC Welding Robot System because, based on their experience, the clients will be providing the switch box, base metals, stand, and controllers.

Action Taken/Reply: The supplier will provide a platform/stand, consumable parts, and accessories that are compatible with the arc welding robot system.

Amendment:		
	From	То
Technical Specification	6-axis articulated for arc, spot and laser welding	6-axis articulated for arc, spot and laser welding
(LOT 5- Arc Welding	Torch: Separate type	Torch: Separate type
Robot System)	Payload on wrist axis: 5 kg minimum High Wire feedability and less cable interference	Payload on wrist axis: 5 kg minimum High Wire feedability and less cable interference
	Max reach: 1400 mm or higher	Max reach: 1400 mm or higher
	Min reach: 380 mm or higher	Min reach: 380 mm or higher
	Working range: atleast 1000mm	Working range: atleast 1000mm
	Motor brakes: preferably in all axes	Motor brakes: preferably in all axes
	Mounting: can be mount in either wall,	Mounting: can be mount in either wall,
	floor or	floor or
	ceiling	ceiling
	With teach pendant included	With teach pendant included
	complete accessories included	With complete and compatible
	With Automated controller	accessories included:
	 Memory capacity: atleast 35000 	 1 set nozzles for small,
	points	medium, large current, arc
	Position control: preferably servo	spot, and deep and narrow
	control	<u>space</u>
	Software	• 1 set contact tips • 2 ncs each (minimum) MIC
	 External Memory: preferably with 	• 2 pcs each (minimum) MIG

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Liaison Office: 3rd Floor, ATI Bldg., Elliptical Road, Diliman, Quezon City

PHilMech-AD-F-192 Rev 01 (07.20.23)



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	SD card slot and has at least two USB 2.0 ports	wire for mild steel, stainless steel, and aluminum 1 unit gas cylinder with mixed gas
		With compatible platform included With Automated controller • Memory capacity: at least 35000 points • Position control: preferably servo control
2		Software External Memory: preferably with SD card slot and has at least two USB 2.0 ports

B. WRITTEN QUERIES/ COMMENTS/REQUEST

 Issue / Proposal: Request consideration for their SLCC for the transfer table conveyor system of Vanguard CNC Drilling Machine, Inlet and Outlet conveyor. Die to their Chain Hoist delivered machine did not reach 50% required of SLCC.

required of SLCC.				
Action Taken/Reply: SLC	requirement is amended.			
Amendment:				
	From	To		
Section II. Instruction to Bidders	5.3. Pursuant to Section 23.4.1.3 of the 2016 revised IRR of RA No.9184, the Bidder shall have an SLCC that is at least one (1) contract similar to the Project the value of which, adjusted to current prices using the PSA's CPI, must be at least equivalent to: a. For the procurement of Non-expendable Supplies and Services: The Bidder must have completed a single contract that is similar to this Project, equivalent to at least fifty percent (50%) of the ABC.	5.3. Pursuant to Section 23.4.1.3 of the 2016 revised IRR of RA No.9184, the Bidder must have: i. Completed at least two (2) similar contracts, the aggregate amount of which should be equivalent to at least fifty percent (50%) of the ABC for this Project; and ii. The largest of these similar contracts must be equivalent to at least half of the percentage of the ABC		
Section III. Bid Data Sheet (ITB Clause 5.3)	For this purpose, a contract similar to the project shall be: a. Supply Delivery and Installation of Fabrication Equipment and/or Test	as required above. For this purpose, a contract similar to the project shall be: a. Supply Delivery and Installation of Fabrication Equipment and/or Test		

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	Instruments.	Instruments.
4	b. Completed, within the last 10 years prior to the deadline for the submission and receipt of bids.	b. Completed, within the last 10 years prior to the deadline for the submission and receipt of bids. At least two (2) similar contracts, the aggregate amount of which should be equivalent to at least fifty percent (50%) of the ABC for this Project; and the largest of these similar contracts must be equivalent to at least half of the percentage of the ABC.

day of September 2023 in the Science City of Muñoz, Nueva Ecija, Philippines.

	NC. SANTIAGO, Ph.D Bids and Awards Committee
dooren	
Vice Chairperson	Regular Member
DONALD V. MATEO Technical Member	ENGR. RICHARD P. AVILA End-User/Provisional Member
CONFORMED: Bidders Name: Date Received:	

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